

# Work Order ID 60408

July 7, 2010 10:01:19 AM



Page 1

Item ID: D206-642-312

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube RH

Start Date: 7/07/10 Start Qty: 1.00



Cust Item ID:

Required Date: 7/14/10 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: CZ Date: 10/7/17 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
<b>Draw Nbr</b>	<b>Revision Nbr</b>								
IIN-D206-642	N								
100		0.00							
	DOCUMENT CONTROL								
DC	<b>Memo</b>	0.00							
Document Control	Photocopy bluefile and create labels per PPP D206-642-312	CHG006							
110	Pick Kit	0.00							
Packaging	<b>Memo</b>	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
QC	<b>Memo</b>	0.00							
Quality Control									

FORM 10-8-17

10/8/18 sf

Sidlos

(H)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 60408**

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Item ID: D206-642-312

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube RH

Start Date: 7/07/10 Start Qty: 1.00



Cust Item ID:

Required Date: 7/14/10 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-642-312								
	Location: <u>81</u>								
	PPP Rev: <u>8</u>								
140		0.00							
	QC21- Final Inspection - Work Order Release								
QC	Memo	0.00							
Quality Control									

10/08/26 SP

10/08/26 SP

mf

10-8-26

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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**NOTE:** Date & initial all entries

# Picklist Print

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Page 1

Work Order ID: 60408

Parent Item: D206-642-312

Parent Item Name: Skidtube RH

Start Date: 7/07/10


Required Date: 7/14/10


Start Qty: 1.00


Required Qty: 1.00

Comments: IPP Rev: J 05.10.11 Added D3429-1 per CHG004 KJ/CP/JLM/EC  
 IPP Rev: K 07-12-04 ECN 1080p DD verified by: ec  
 IPP Rev: L 08-09-29 as per DSI9421 DD verified by: EC IPP  
 Rev: M 09-03-02 as per DSI9440 rev.a verified by: EC  
 IPP Rev: N 09-03-03 as per DSI9421 rev.b verified by: EC IPP Rev: O  
 as per REV.N DD 10.04.19 verified by: EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D206-642-341		Manufactured	No			110	Each	3.0000	1	1			
<div style="display: flex; justify-content: space-between;"> <div>  <p>Replacement Skidtube</p> </div> <div style="border: 1px solid black; padding: 5px; width: 400px;"> <p>Location: 108</p> <p>Qty: 3</p> <p>3/530</p> <p>44043</p> <p>44044</p> </div> <div> <p>Loc Qty</p> <p>3</p> <p>1</p> <p>1</p> <p>1</p> </div> <div> <p>Loc Code</p> <p>B60594</p> <p>10/8/10</p> </div> </div>													

D206-648-013		Manufactured	No			110	Each	2.0000	1	1			
<div style="display: flex; justify-content: space-between;"> <div>  <p>GHW Modification</p> </div> <div style="border: 1px solid black; padding: 5px; width: 400px;"> <p>Location: 108</p> <p>Qty: 2</p> <p>59234</p> </div> <div> <p>Loc Qty</p> <p>2</p> <p>2</p> </div> <div> <p>Loc Code</p> <p>B61238</p> <p>10/8/10</p> </div> </div>													

D2932-2		Manufactured	No			110	Each	7.0000	1	1			
<div style="display: flex; justify-content: space-between;"> <div>  <p>Saddle RH Out, 206</p> </div> <div style="border: 1px solid black; padding: 5px; width: 400px;"> <p>Location: 108</p> <p>Qty: 3</p> <p>53329</p> <p>ST421</p> <p>ST428</p> <p>58266</p> </div> <div> <p>Loc Qty</p> <p>3</p> <p>3</p> <p>4</p> <p>4</p> </div> <div> <p>Loc Code</p> <p>B60253</p> <p>10/8/10</p> </div> </div>													

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

July 7, 2010 10:01:18 AM

Work Order ID: 60408



Parent Item: D206-642-312



Parent Item Name: Skidtube RH

Start Date: 7/07/10

Required Date: 7/14/10

Start Qty: 1.00

Required Qty: 1.00

D2933-2

Manufactured No

110

Each

5.0000

1

1



Saddle RH In, 206



B60903 10/8/12 SP

Location

Loc Qty

Loc Code

ST428

5

52587

2

53330

3

Manufactured No

110

Each

8.0000

1

1

D2938-2



Saddle RH Out, 206



B41131 10/8/24 SP

Location

Loc Qty

Loc Code

ST421

3

53332

3

ST428A

5

58269

1

58533

4

Manufactured No

110

Each

7.0000

1

1

D2939-2



Saddle RH In, 206



B41441 10/8/24 SP

Location

Loc Qty

Loc Code

ST428A

7

53334

3

58268

1

58535

3

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



# Picklist Print

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Work Order ID: 60408

Parent Item: D206-642-312

Parent Item Name: Skidtube RH

Start Date: 7/07/10

Required Date: 7/14/10

Start Qty: 1.00

Required Qty: 1.00

AN3-41A  
Bolt

Purchased No

110 Each

332.0000

8



10/8/10 SP

Location

Loc Qty

Loc Code

ST354

332

112431

32

114382

50

114522

50

114941

200

D2652  
Bushing

Manufactured No

110 Each

315.0000

16



10/8/10 SP  
B61197

Location

Loc Qty

Loc Code

FG

44

31985

44

ST021

271

58176

58

59109

213

MS21042L3  
Nut

Purchased No

110 Each

2,871.0000

8



10/8/10 SP

Location

Loc Qty

Loc Code

ST300

2871

114523

389

114718

482

114784

2000

AN960JD10  
Washer

NAS1149D0363J

Purchased No

110 Each

0.0000

8



11/15/07 10/8/10 SP

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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**NOTE:** Date & initial all entries

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July 7, 2010 10:01:18 AM

Work Order ID: 60408

Parent Item: D206-642-312


Parent Item Name: Skidtube RH

Start Date: 7/07/10

Required Date: 7/14/10

Start Qty: 1.00

Required Qty: 1.00

5 AN5-10A Purchased No 110 Each 227.0000 4 4  
  
 Bolt

Location	Loc Qty	Loc Code
ST337	227	
114199	27	
<u>114752</u>	100	
115108	100	

10/8/10 SP

5 AN5-11A Purchased No 110 Each 69.0000 4 4  
  
 Bolt

Location	Loc Qty	Loc Code
ST337	69	
<u>112314</u>	39	
115016	30	

10/8/10 SP

5 AN1960JD516 NAS1149D0563J Purchased No 110 Each 0.0000 8 8  
  
 Washer

1113706 10/8/10 SP

5 AN4-6A Purchased No 110 Each 1,308.000 12 12  
  
 Bolt

Location	Loc Qty	Loc Code
ST356	1308	
112933	96	
113149	409	
<u>114523</u>	2	
114615	1	
114941	500	
115108	300	

10/8/10 SP

12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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# Picklist Print

July 7, 2010 10:01:18 AM

Work Order ID: 60408

Parent Item: D206-642-312

Parent Item Name: Skidtube RH.

Start Date: 7/07/10

Required Date: 7/14/10

Start Qty: 1.00

Required Qty: 1.00

S AN960JD416 NAS1149D0463J Purchased No  
Washer

110 Each 20.0000 24 24

1115000 10/8/10 SP

Location Loc Qty Loc Code

ST351 20  
108827 20

S MS21042L4 Purchased No  
Nut

110 Each 4,422.000 12 12

10/8/10 SP

Location Loc Qty Loc Code

ST300 4410  
113422 68  
114523 28  
114718 314  
114784 2000  
115108 2000

12

ST356 12  
108145 12

S D3407-043 Manufactured No  
Tow Ring

110 Each 39.0000 1 1

10/8/10 SP

Location Loc Qty Loc Code

ST464 39  
50176 7  
50387 20  
53351 12

1

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 60408



Parent Item: D206-642-312



Parent Item Name: Skidtube RH

Start Date: 7/07/10

Required Date: 7/14/10

Start Qty: 1.00

Required Qty: 1.00

S D3456-1  
Washer

Manufactured No

110 Each

57.0000



1 10/8/10

Location

Loc Qty

Loc Code

ST058

57

54692

57

S D3457-1  
Washer

Manufactured No

110 Each

65.0000



2 10/8/10

Location

Loc Qty

Loc Code

FG

10

32409

10

ST059

55

45913

4

52981

51

S MS21043-4  
Nut

Purchased No

110 Each

1,296.000



1 10/8/10

Location

Loc Qty

Loc Code

FG

40

104603

40

ST301

1256

112492

25

113069

8

114348

423

114523

500

114784

300

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 60408

Parent Item: D206-642-312

Parent Item Name: Skidtube RH

Start Date: 7/07/10

Required Date: 7/14/10

Start Qty: 1.00

Required Qty: 1.00

AN4C5A

Purchased

No

110

Each

514.0000

1

1



BOLT



10/8/18 SP

Location

Loc Qty

Loc Code

ST346

514

110552

14

112243

500

AN960C416

NAS1149C0463

Purchased

No

110

Each

114.0000

1

1



washer



M112314 10/8/18 SP

Location

Loc Qty

Loc Code

ST346

114

100993

114

D3413-1

Manufactured

No

110

Each

32.0000

1

1



Ring



10/8/18 SP

Location

Loc Qty

Loc Code

ST473

32

51586

1

53446

23

58524

8

D2712

Manufactured

No

110

Each

203.0000

10

10



Set Screw



10/8/18 SP

Location

Loc Qty

Loc Code

FG

50

29962

50

ST022

153

16400

20

50415

133

10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 60408



Parent Item: D206-642-312



Parent Item Name: Skidtube RH

Start Date: 7/07/10

Required Date: 7/14/10

Start Qty: 1.00

Required Qty: 1.00

D2934

Manufactured No

110

Each

72.0000



2

2

10/8/18 SP



Saddle Spacer

Location

Loc Qty

Loc Code

FG

6

31929

6

ST031

66

59641

66

Manufactured No

110

Each

58.0000



2

2

10/8/18 SP

D2935

Manufactured No

110

Each

58.0000



Saddle Spacer

Location

Loc Qty

Loc Code

ST028

45

59642

45

ST031

13

50211

13

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Shop Packet Print

Page 8

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

## 4.5 206 L/L-1/L-3/L-4/407 LOW &amp; HIGH GEAR SKIDTUBES

Item	Qty -311	Qty -312	Qty -341	Qty -347	Qty -013	Part Number	Description
	X					D206-642-311	SKIDTUBE INSTALLATION, LH
		X				D206-642-312	SKIDTUBE INSTALLATION, RH
	1	1	X			D206-642-341	SKIDTUBE
				X		D206-642-347	WEARSHOE KIT (REPLACES -343)
	1	1			X	D206-648-013	GROUND HANDLING KIT
1			1			D2650-5	SKIDTUBE ASSEMBLY
2A			14			D2651-1	* PLUG <sup>(1)</sup>
2B			14			D2651-3	* O-RING <sup>(1)</sup>
3			1			D2646	* AFT CAP <sup>(1)</sup>
4			2			MS27039-1-08	* SCREW <sup>(1)</sup>
5			2			AN960JD10L	* WASHER <sup>(1)</sup>
6	1					D2932-1	SADDLE, FWD OUT, LH
6		1				D2932-2	SADDLE, FWD OUT, RH
7	1					D2933-1	SADDLE, FWD IN, LH
7		1				D2933-2	SADDLE, FWD IN, RH
8	1					D2938-1	SADDLE, AFT OUT, LH
8		1				D2938-2	SADDLE, AFT OUT, RH
9	1					D2939-1	SADDLE, AFT IN, LH
9		1				D2939-2	SADDLE, AFT IN, RH
10	8	8				AN3-41A	BOLT
11	16	16				D2652	BUSHING
12A	8	8				MS21042-3	NUT (OR MS21042L3)
12B	8	8				AN960JD10	WASHER
13	4	4				AN5-10A (OR AN5-11A)	* BOLT <sup>(2)</sup>
14	4	4				AN5-11A (OR AN5-12A)	* BOLT <sup>(2)</sup>
15	8	8				AN960JD516	WASHER
16	12	12				AN4-6A	BOLT
17	24	24				AN960JD416	WASHER
18	12	12				MS21042-4	NUT (OR MS21042L4)
20A			6	6		D3537-1	WEARPAD (REPLACES D2648-3)
21A			1	1		D3537-3	WEARPAD (REPLACES D3429-1)
22A			1	1		D3535-11	WEARSHOE (REPLACES D2656-11)
22B			1	1		D3536-11	GASKET
23A			1	1		D3535-23	WEARSHOE (REPLACES D2656-23)
23B			1	1		D3536-23	GASKET
24A			1	1		D3535-35	WEARSHOE (REPLACES D2656-35)
24B			1	1		D3536-35	GASKET
26A			54	54		MS27039C1-08	SCREW
26B			54	54		AN960C10L	WASHER
26C			54			ALS7-1032-130	* INSERT <sup>(1)</sup> (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
30	1	1				D3407-043	TOW RING ASSEMBLY (REPLACES D2968-043)
31	1	1				D3456-1	WASHER
32	1	1				D3457-1	WASHER
33	1	1				MS21043-4	NUT
34	1	1				AN4C5A	BOLT
35	1	1				AN960C416	WASHER
36	1	1				D3413-1	RING (REPLACES D2655)
37	10	10				D2712	SET SCREW
38	2	2				D2934	SADDLE SPACER
39	2	2				D2935	SADDLE SPACER
40					2	D3414-041	GHW LUG (REPLACES D2659)
41					4	AN3C37A	BOLT
42					8	D2652	BUSHING
43					4	MS21043-3	NUT
44					4	AN960C10	WASHER

NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D2650-5 ASSEMBLY ABOVE  
(2) CHOICE OF BOLT WILL DEPEND ON CROSSTUBE (SEE INSTALLATION PROCEDURE)

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Date: 09.09.09